

#### **HUNAN ATCERA Introduction**

Advanced Ceramic Solutions & Service





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- 3. Application and Tyipcal Cases
- 4. New Product Development

#### **1. Company Introduction**

#### **ATCERA Glance**





HUNAN ATCERA CO.,LTD is founded in 2003, located in Changsha, Hunan, China. At present, ATCERA has established three automatic production lines, with around 150 employees, including more than 20 technical engineers. the main products include ceramic substrate, ceramic tube & rod, ceramic ball, ceramic crucible, ceramic shaft, ceramic needle, ceramic tube sleeve, ceramic plunger, ceramic arm, ceramic valve and other ceramic precision parts.



During the past 20+ years, ATCERA has produced more than 2000 types precision ceramic products. Besides our own factory, we have more than 20 collabration factories, focus on the material of alumina ceramics, zirconia ceramics, silicon carbide ceramics, boron carbide ceramics, silicon nitride ceramics, boron nitride ceramics, quartz, etc., and aim to provide you with advanced ceramics one-stop service.

# **Production Equipment**





Cold isostatic pressing machine



Hot isostatic pressing machine

In ATCERA factory, there are various forming and sintering equipment. According to the product feature and customer's requirements, appropriate process and production equipment will be selected, to get the best balance of product high quality, low cost and short production time.

All equipment are maintained according to the technical manual, to make sure they can work with good status.



Tape casting machine



Dyr pressing machine



Electrical sintering furnace



Gas sintering furnace

#### **Inspection Instruments**





Three dimensional measuring machine

ATCERA has a varity of inspection instruments to test performance and parameters of ceramic products, to make sure they can meet customer's requirements, also to test products with new technology and process.



Bending strength tester



Surface roughness tester



Cylindricity measuring instrument







Hardness tester

Thickness gauge

Densimeter

Vernier caliper

#### 2. Main Products Service

# **Main Ceramic Materials**



Material	Max. working temp./℃	Bending strength/MPa	Thermal conductivity(W/m*K)	Thermal expansion(/℃)	Density (g/cm3)	Typical Products
Alumina	1700	320	24-30	7	3.83	Substrate, crucbile, heater, pump, valve, filter, thermocouple, sleeve, vacuum chuck, lining plate
Zirconia	1000	600-900	3	9-10	5.7-6	Bearing, piston and plunger, optical fiber ferrule, filter membrane tube, injector
ZTA (zirconia toughened alumina)	1200	500-700	18-21	6-7.6	4.1-4.38	Roller, hydraulic rod, sleeve, filter, shaft, grinding ball and bead, substrate, sealing ring
Silicon carbide	1600	390	150	4.1	3.1	Substrate, wafer, heater, ignitor, nozzle, sealing ring, wafer carrier, kiln roller, high temperature mold
Silicon nitride	1100	700	20-100	3	3.2	Substrate, machining cutting tool, crucible, insulation and sealing ring, bearing, grinding bead
Aluminum nitride	1100	350-450	180-230	4	3.25-3.3	Substrate, crucible, heating element, heat sink
Quartz	1600	67	1.4	5.1-5.5	2.21	Crucible, wafer boat and wafer boat bracket, sight glass, light source, flask and tube for laboratory

Note:

1. The parameters above might be slightly different during to raw material, forming or sintering process and production batch;

2. Other materials including beryllium oxide, boron nitride, boron carbide are also in the supply scope, need to inquire ATCERA.

## **Main Ceramic Product Categories**





**Category:** Tube **Material:** Alumina, zirconia, ZTA, silicon carbide, silicon nitride, quartz



**Category:** Crucible **Material:** Alumina, zirconia, silicon nitride, quartz, silicon carbide



**Category:** Rod **Material:** Alumina, zirconia, ZTA, silicon carbide, silicon nitride, quartz



**Category:** Substrate **Material:** Alumina, silicon carbide, aluminum nitride, beryllia, silicon carbide



Category: Ball and bead

**Material:** Alumina, zirconia, ZTA, silicon carbide, silicon nitride, aluminum nitride



Category: Ring

**Material:** Silicon carbide, silicon nitride, alumina, zirconia, ZTA, aluminum nitride



Category: Lining plate Material: Alumina, zirconia, ZTA, silicon carbide



**Category:** Bearing **Material:** Silicon carbide, silicon nitride, zirconia, ZTA, aluminum nitride

## **Main Ceramic Product Categories**





**Category:** Valve **Material:** Alumina, zirconia, ZTA, silicon carbide, silicon nitride



Category: Pump Material: Alumina, zirconia, silicon carbide, silicon nitride



Category: Membrane tube Material: Alumina, zirconia, silicon carbide



Category: Shaft sleeve Material: Alumina, zirconia, silicon carbide, aluminum nitride



Category: Cylinder sleeve Material: Alumina, zirconia, silicon carbide, aluminum nitride



Category: Nozzle Material: Silicon carbide, silicon nitride, alumina, zirconia, aluminum nitride



Category: Machining cutting tool Material: Silicon nitride, zirconia



**Category:** Fastener parts **Material:** Silicon carbide, silicon nitride, zirconia, ZTA, alumina

#### **3. Application and Tyipcal Cases**

## **Application Fields**





Field: Electronic and eletrical device

**Product features:** Electrical insulation, good thermal conductivity, corrosion resistance



Field: Mechanical equipment

**Product features:** High strength, wear and corrosion resistance, small thermal expansion, low density



Field: Petrochemical industry

**Product features:** Corrosion resistance, wear and high temperature resistance, good thermal conductivity



Field: Metallurgy industry

**Product features:** High temperature resistance, wear and corrosion resistance, good thermal conductivity



Field: Semiconductor industry

**Product features:** Corrosion resistance, wear and high temperature resistance, low density



Field: Photovoltaic cell industry

**Product features:** Wear and corrosion resistance, good thermal conductivity, low density

## **Application Fields**





Field: Food processing Product features: Corrosion resistance, biological compatibility, low density



**Field:** Biological and medical industries **Product features:** Corrosion resistance, biological compatibility, low density



Field: IOT and communication

**Product features:** Electrical insulation and no magnetic interference, good thermal conductivity



Field: Military protection

**Product features:** High hardness and strength, good wear resistance, low density, corrosion resistance



Field: Lithium battery production

**Product features:** Corrosion resistance, wear resistance, high temperature resistance



Field: Laboratory equipment and instruments

**Product features:** Good ear and corrosion resistance, high temperature resistance, good light transmittance

# **Typical Cases**





Underwriters Laboratories (UL)

Purchased product: Zironia Crucible



Massachusetts Institute of Technology (MIT) Purchased product: Alumina Tube



Hewlett-Packard (HP) Purchased product: Alumina Crucible



Huawei Technologies

Purchased product: Silicon nitride substrate



Oxford University
Purchased product: Alumina Crucible



Mercedes Benze

Purchased product: Aluminum Nitride Rod

#### 4. New Technologies

#### **New Product Development**





#### **Ceramic Separator for Lithium Battery**

Separator in lithium battery is to isolate the anode and cathode and avoid risk of short circuit, while let ion pass through and set up circuit loop.

Traditional polypropylene (PP) and polyethylene (PE) have good mechanical and stable chemistry performance, but still with some risk of fire and explosion when over heated or violent impact.

To increase battery thermal stability and puncture resistance, a kind of ceramic separator is under development, safety could be significantly improved.



#### **High Performance Ceramic Fibers**

Traditional ceramic fiber is made of aluminum silicate, which has light weight, high temperature resistance and good thermal insulation performance, it is widely used to replace rock wool for thermal insulation purpose in metallurgy, energy and other industries.

With increasing demand of material performance at high temperature, more and more kinds of ceramic fibers are attracting attention, including alumina, silicon carbide, silicon nitride and quartz, mechanical strength is significantly increased, or the thermal insulation performance can be further improved.



#### Long Lifetime Quartz Crucible

Arc fused quartz crucible is mainly used in photovoltaic industry of monocrystalline silicon growth process, it is available for continuous crystal pulling under high temperature condition. It's consumable and service life is short during continous working under high temperature, the inner surface may rupture, making it impossible to continue using.

To decrease photovoltaic cell production cost, long lifetime quartz crucible is under development, which applies super high purity quartz powder, with new material and process of the inner surface coating, aims to extend the service life twice as existing products.



# Thank You!



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